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Dated: January 5, 2005

Signature:

(Richard H. Anderson)

Docket No.: 28211/40644

(PATENT)

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of:

Caspar M. Elbers

Application No.: 10/517,551

Confirmation No.: Not Yet Assigned

Filed: December 8, 2004

Art Unit: Not Yet Assigned

For: Printed, Embossed and Metallized Material

Examiner: Not Yet Assigned

SECOND PRELIMINARY AMENDMENT

MS Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Dear Sir:

INTRODUCTORY COMMENTS

Prior to examination on the merits, please amend the above-identified U.S. patent application as follows:

Amendments to the Specification begin on page 2 of this paper.

Remarks/Arguments begin on page 3 of this paper.